

Product Selection Guide

Windshields • Back Glass • Sunroofs

Encapsulants

Headlamps • Door Watershields



Urethane Adhesives for Glass Bonding			Product Features							
Product	Description	Packaging	Solvent Free	Regular Visc.	High Visc.	Hot Applied	P2P	P2G	Remarks	
WS-70FK	1 part, moisture cured, Isocyanate urethane	55 gal Drum, 5 gal Pail, 400g Cartridge		0						
WS-202FK	1 part, moisture cured, Isocyanate urethane		0	0						
WS-272FK	1 part, moisture cured, Isocyanate urethane		0	0			0		P2P - for 2K ISO paint	
WS-151	1 part, moisture cured, Isocyanate urethane		0		0		0		P2P - for 2K ISO paint	
WS-171	1 part, moisture cured, Isocyanate urethane		0		0		0		P2P - for silanated paint	
WS-303	1 part, moisture cured, Isocyanate urethane		0		0					
WS-303 (HAU)	1 part, moisture cured, Isocyanate urethane + functional thermoplastic additive			0			0			Hot Applied at 60C
WS-292A	1 part, moisture cured, Isocyanate urethane			0	0				0	P2G - non UV applications

P2P - Primerless to Paint
P2G - Primerless to Glass

Cure Accelerantes for Urethane Adhesives			
Product	Description	Packaging	Mix Ratio by w/ Adhesive
B-1M	Polyester polyol	5 gal Pail	10 to 1

Primers for Glass/Body			Substrate Bonding Applications					
Products	Description	Packaging	Glass	Painted Metal	PVC	RIM	Plastic	SUS
GC-20	Glass Cleaner/Primer	Qt can, Pail	0					0
MS-90	Glass Primer	Qt can, Pail	0					
PC-3	Long open time GP	Qt can, Pail	0					
RC-50E	Painted Metal Primer	Qt can, Pail		0		0	0	
VC-300FB	PVC Primer	Qt can			0			
PP-100	Clear Painted Metal Primer	Qt can, Pail		0				

Solvent Based Adhesives for Encapsulants			Substrate Bonding Applications					
Products	Description	Packaging	PVC	EDPM	TPO	SUS	GLASS	Brake Lining
MR-4	2 part, Encapsulation Adhesive	5 gal Kit	0				0	
GPI-1650	3 part, Encapsulation Adhesive	Qt Kit			0	0	0	
Y-6360	1 part, SUS/TPO Adhesive	Pail			0	0		
Others:								
A-334-B-UN	1 part, Brake Primer/Adhesive	Pail						0
PL-605-50-LV-UN	1 part, Brake Primer/Adhesive	Pail						0

Hot Melts for Automotive Lamp Sealing			Lamp Substrates					
Products	Technology, Application	Packaging	Visc.	Color	Housing		Lens	
					PC, PP, ABS	PC	PMMA	GLASS
M6241	thermoplastic, non reactive, for headlamps	Drum, Pail, Block	High	B,G	0	0		
M6241LV	thermoplastic, non reactive, for headlamps		Regular	B,G	0	0		
M1000	thermoplastic, non reactive, for rear lamps		Regular	B,G	0		0	
RHM-1527	1 pt, moist. cure, HM urethane, for headlamps	Drum, Pail,	Regular	B,G	0	0		
Others:								
MM-02	Polyester - Multiple Molding	Box	Regular	G	For copper, brass, sus, zinc, soft PVC			
M6280	Butyl, hot applied	Drum, Pail	Regular	B	Bonds PE film to painted metal			

B - Black
G - Gray